

Safety data sheet
according to UK REACH

Printing date 24.10.2025

Version number 11 (replaces version 10)

Revision: 24.10.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1 Product identifier**Trade name **EPOXY OS COLOR KOMP A**

Article number: 6980-6989

1.2 Relevant identified uses of the substance or mixture and uses advised against

No further relevant information available.

Technical function Plating agent

1.3 Details of the supplier of the safety data sheet**Manufacturer/Supplier:**

Remmers GmbH

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D-49624 Lönningen / Germany

Tel.: +49(0)5432/83-0

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fon +44 (0) 333 034 8126

Information department:

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Email: remmers.sales.uk@remmers.com

1.4 Emergency telephone number:

National Poisons Information Service (NPIS):

In England and Wales: NHS 111 - dial 111

In Scotland: NHS 24 - dial 111

24h-Transport Emergency Contact Phone Number:

within USA and Canada: 1-800-424-9300

outside USA and Canada: 001-703-527-3887

SECTION 2: Hazards identification**2.1 Classification of the substance or mixture****Classification according to Regulation (EC) No 1272/2008**

Skin Irrit. 2	H315 Causes skin irritation.
Eye Irrit. 2	H319 Causes serious eye irritation.
Skin Sens. 1	H317 May cause an allergic skin reaction.
Repr. 1A	H360 May damage fertility or the unborn child.
Aquatic Chronic 2	H411 Toxic to aquatic life with long lasting effects.

2.2 Label elements**Labelling according to Regulation (EC) No 1272/2008**

The product is classified and labelled according to the GB CLP regulation.

Hazard pictograms

GHS07 GHS08 GHS09

Signal word Danger

Hazard-determining components of labelling:

reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)

oxirane, mono[(C12-14-alkyloxy)methyl] derivs.

Reaction products of hexane-1,6-diol with 2-(chloromethyl)oxirane

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bisphenol F-(epichlorhydrin); epoxy resin(number average molecular weight<700)
phenol, methylstyrenated
bis-[4-(2,3-epoxipropoxy)phenyl]propane

Hazard statements

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H317 May cause an allergic skin reaction.

H360 May damage fertility or the unborn child.

H411 Toxic to aquatic life with long lasting effects.

Precautionary statements

P201 Obtain special instructions before use.

P261 Avoid breathing mist/vapours/spray.

P273 Avoid release to the environment.

P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

P308+P313 IF exposed or concerned: Get medical advice/attention.

P391 Collect spillage.

2.3 Other hazards**Results of PBT and vPvB assessment**

PBT: Not applicable.

vPvB:

CAS: 68512-30-1 | phenol, methylstyrenated

Determination of endocrine-disrupting properties Not applicable.* **SECTION 3: Composition/information on ingredients****3.2 Mixtures****Description:** Mixture of the substances listed below with harmless additions.

Dangerous components [% w/w]:		
CAS: 25068-38-6 NLP: 500-033-5 Index number: 603-074-00-8 Reg.nr.: 01-2119456619-26-XXXX	reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) Aquatic Chronic 2, H411; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317, EUH205 Specific concentration limits: Skin Irrit. 2; H315: C ≥ 5% Eye Irrit. 2; H319: C ≥ 5%	≥30-<40%
CAS: 68609-97-2 EINECS: 271-846-8 Index number: 603-103-00-4 Reg.nr.: 01-2119485289-22-XXXX	oxirane, mono[(C12-14-alkyloxy)methyl] derivs. Repr. 1B, H360F; Skin Irrit. 2, H315; Skin Sens. 1, H317	≥5-<10%
CAS: 28064-14-4 NLP: 500-006-8 Reg.nr.: 01-2119454392-40-XXXX	bisphenol F-(epichlorhydrin); epoxy resin(number average molecular weight<700) Aquatic Chronic 2, H411; Skin Irrit. 2, H315; Skin Sens. 1, H317	≥2.5-<5%
CAS: 13463-67-7 EINECS: 236-675-5	titanium dioxide substance with a Community workplace exposure limit	≥2-<5%
CAS: 68512-30-1 EINECS: 270-966-8	phenol, methylstyrenated Skin Irrit. 2, H315; Skin Sens. 1, H317; Aquatic Chronic 3, H412 vPvB	≥1-<2%
CAS: 1675-54-3 EINECS: 216-823-5 Index number: 603-073-00-2 Reg.nr.: 01-2119456619-26-XXXX	bis-[4-(2,3-epoxipropoxy)phenyl]propane Aquatic Chronic 2, H411; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317 Specific concentration limits: Skin Irrit. 2; H315: C ≥ 5% Eye Irrit. 2; H319: C ≥ 5%	≥1-<2%
CAS: 933999-84-9 Reg.nr.: 01-2119463471-41-XXXX	Reaction products of hexane-1,6-diol with 2-(chloromethyl)oxirane Repr. 1A, H360; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317; Aquatic Chronic 3, H412	≥0.3-≤0.5%

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Additional information For the wording of the listed hazard phrases refer to section 16.

* SECTION 4: First aid measures

4.1 Description of first aid measures

General information Immediately remove any clothing soiled by the product.

After inhalation

Supply fresh air and call for doctor for safety reasons.

In case of unconsciousness bring patient into stable side position for transport.

After skin contact Wash immediately with water and soap and rinse thoroughly.

After eye contact

Rinse opened eye for several minutes under running water. If symptoms persist, consult doctor.

After swallowing Seek immediate medical advice.

4.2 Most important symptoms and effects, both acute and delayed

No further relevant information available.

4.3 Indication of any immediate medical attention and special treatment needed

symptomatic treatment

* SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing agents

Water spray jet

Carbon dioxide

Foam

Use fire fighting measures that suit the environment.

For safety reasons unsuitable extinguishing agents not relevant

5.2 Special hazards arising from the substance or mixture

Under certain fire conditions, traces of other toxic gases cannot be excluded, e.g.:

Hydrogen chloride (HCl)

further harmful conflagration gases and fumes

5.3 Advice for firefighters

Protective equipment: Wear self-contained breathing apparatus.

Additional information

Cool endangered containers with water spray jet.

Collect contaminated fire fighting water separately. It must not enter drains.

Dispose of fire debris and contaminated fire fighting water in accordance with official regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation

6.2 Environmental precautions:

Do not allow to enter the ground/soil.

Do not allow product to reach sewage system or water bodies.

Inform responsible authorities in case product reaches bodies of water or sewage system.

6.3 Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Dispose of contaminated material as waste according to item 13.

Ensure adequate ventilation.

6.4 Reference to other sections

See Section 7 for information on safe handling

See Section 8 for information on personal protection equipment.

See Section 13 for information on disposal.

* SECTION 7: Handling and storage

7.1 Precautions for safe handling

Use only in well ventilated areas.

Ensure good ventilation/exhaust in workplaces.

Open and handle container with care.

Avoid the formation of aerosols.

Information about protection against explosions and fires: Keep breathing equipment ready.

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7.2 Conditions for safe storage, including any incompatibilities**Storage****Requirements to be met by storerooms and containers:** Prevent any penetration into the ground.**Information on storage in a common storage facility:**

Store away from oxidising agents.

Store away from food.

Further information about storage conditions:

Store container in a well ventilated position.

Protect from frost.

Keep container tightly closed.

7.3 Specific end use(s) not relevant**SECTION 8: Exposure controls/personal protection****8.1 Control parameters****Components with limit values that require monitoring at the workplace:****CAS: 13463-67-7 titanium dioxide**

WEL	Long-term value: 10* 4** mg/m ³ *total inhalable **respirable
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Additional information: The lists that were valid during compilation were used as a basis.**8.2 Exposure controls****Appropriate engineering controls** No further data; see section 7.**Individual protection measures, such as personal protective equipment****General protective and hygienic measures**

Do not eat, drink or smoke while working.

Use skin protection cream for preventive skin protection.

Keep away from food, beverages and animal feed.

Immediately remove soiled, saturated clothing.

Wash hands before pauses and after work.

Store protective clothing separately.

Avoid contact with eyes and skin.

The following indication regarding the personal protective equipment are to be considered as suggestions. The selection of the necessary personal protective equipment is to be evaluated by the employer depending on the types of operations and the local circumstances. If a risk assessment on-site shows that there is no risk for employees, the personal protective equipment is not required or the amount of the PPE can be adapted accordingly.

Respiratory equipment:

In case vapours/aerosols develop:

Filter A (brown)

Only use ambient air independent respiratory equipment in pits, shafts and silos!

In case of brief exposure or low pollution load, use respiratory protection equipment with filter. In case of intensive or longer exposure, use self-contained respiratory protection equipment.

Hand protection

Impervious gloves

Long cuffed gloves

Protective gloves.

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

Material of gloves

Nitrile rubber, NBR

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Penetration time of glove material

The determined penetration times according to EN 16523-1:2015 are not performed under practical conditions. Therefore a maximum wearing time, which corresponds to 50% of the penetration time, is recommended.

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The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.

Eye/face protection Tightly sealed safety glasses.

Body protection: Protective work clothing.

Environmental exposure controls

Use suitable containers to avoid contamination of the environment. Prevent from entering the sewage system or into surface and ground water. Information on limiting and monitoring environmental exposure can be found in section 6.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

General Information

Physical state	Liquid
Colour:	According to product specification
Odour:	Characteristic
Odour threshold:	Not determined.
Melting point/freezing point:	Not determined
Boiling point or initial boiling point and boiling range	>100 °C
Flammability	Not applicable.
Lower and upper explosion limit	
Lower:	Not determined.
Upper:	Not determined.
Flash point:	>100 °C
Auto-ignition temperature:	not applicable
Decomposition temperature:	Not determined.
pH	Not determined.
Viscosity:	
Kinematic viscosity	Not determined.
dynamic at 20 °C:	3,900 mPas
Solubility	
Water:	Not miscible or difficult to mix
Partition coefficient n-octanol/water (log value)	Not determined.
Vapour pressure:	Not determined.
Density and/or relative density	
Density at 20 °C:	1.58 g/cm ³
Relative density	Not determined.
Vapour density	Not determined.

9.2 Other information

Appearance:	
Form:	Fluid
Important information on protection of health and environment, and on safety.	
Explosive properties:	Product is not explosive.
Solvent separation test	< 3 %
Change in condition	
Evaporation rate	Not determined.

Information with regard to physical hazard classes

Explosives	Void
Flammable gases	Void
Aerosols	Void
Oxidising gases	Void
Gases under pressure	Void
Flammable liquids	Void
Flammable solids	Void
Self-reactive substances and mixtures	Void
Pyrophoric liquids	Void

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Pyrophoric solids	Void
Self-heating substances and mixtures	Void
Substances and mixtures, which emit flammable gases in contact with water	Void
Oxidising liquids	Void
Oxidising solids	Void
Organic peroxides	Void
Corrosive to metals	Void
Desensitised explosives	Void

SECTION 10: Stability and reactivity

10.1 Reactivity No further relevant information available.

10.2 Chemical stability

Thermal decomposition / conditions to be avoided:

No decomposition if handled and stored according to specifications.

10.3 Possibility of hazardous reactions Exothermic polymerisation

10.4 Conditions to avoid No further relevant information available.

10.5 Incompatible materials: No further relevant information available.

10.6 Hazardous decomposition products:

Carbon monoxide and carbon dioxide

Hydrogen chloride (HCl)

Phenol

* SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity: Based on available data, the classification criteria are not met.

LD/LC50 values that are relevant for classification:		
CAS: 25068-38-6 reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)		
Oral	LD50	>10,000 mg/kg (rat)
Dermal	LD50	>2,000 mg/kg (rat)
CAS: 68609-97-2 oxirane, mono[(C12-14-alkyloxy)methyl] derivs.		
Oral	LD50	>5,000 mg/kg (rat)
Dermal	LD50	>4,500 mg/kg (rabbit)
CAS: 68512-30-1 phenol, methylstyrenated		
Oral	LD50	>2,000 mg/kg (rat)
Dermal	LD50	>2,000 mg/kg (rat)
Inhalative	LC50/4 h	mg/l (rat)
CAS: 1675-54-3 bis-[4-(2,3-epoxipropoxy)phenyl]propane		
Oral	LD50	>2,000 mg/kg (rat)
Dermal	LD50	>2,000 mg/kg (rat)
CAS: 933999-84-9 Reaction products of hexane-1,6-diol with 2-(chloromethyl)oxirane		
Oral	LD50	8,500 mg/kg (rat)
Dermal	LD50	>4,900 mg/kg (rat)

Specific symptoms in animal assay:

Skin corrosion/irritation: Causes skin irritation.

Serious eye damage/irritation: Causes serious eye irritation.

Sensitisation: May cause an allergic skin reaction.

Germ cell mutagenicity: Based on available data, the classification criteria are not met.

Carcinogenicity: Based on available data, the classification criteria are not met.

Reproductive toxicity: May damage fertility or the unborn child.

STOT-single exposure: Based on available data, the classification criteria are not met.

STOT-repeated exposure: Based on available data, the classification criteria are not met.

Aspiration hazard: Based on available data, the classification criteria are not met.

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11.2 Information on other hazards

3 Endocrine disrupting properties
None of the ingredients is listed.
SECTION 12: Ecological information

12.1 Toxicity

Aquatic toxicity:
CAS: 1675-54-3 bis-[4-(2,3-epoxipropoxy)phenyl]propane
EC50/48h 2.7 mg/l (Daphnia magna)
CAS: 933999-84-9 Reaction products of hexane-1,6-diol with 2-(chloromethyl)oxirane
EC50/48h 67 mg/l (Daphnia magna)

12.2 Persistence and degradability No further relevant information available.**12.3 Bioaccumulative potential** No further relevant information available.**12.4 Mobility in soil** No further relevant information available.**12.5 Results of PBT and vPvB assessment****PBT:** Not applicable.

vPvB:
CAS: 68512-30-1 phenol, methylstyrenated

12.6 Endocrine disrupting properties

For information on endocrine disrupting properties see section 11.

12.7 Other adverse effects No further relevant information available.**Remark:** Toxic for fish**Additional ecological information:****General notes:**

Do not allow product to reach ground water, bodies of water or sewage system.

Hazardous to drinking water even if small quantities leak into soil.

Also toxic for fish and plankton in bodies of water.

Toxic for aquatic organisms

SECTION 13: Disposal considerations**13.1 Recommendation**

Not hardened material must be disposed of as hazardous waste according to official regulations.

Hardened product remains may be disposed of as building rubble or put into household garbage.

The given refuse codes are recommendations based upon the intended use of the product. Because of special use and disposal conditions at the user's, other codes may apply under other conditions.

European waste catalogue
08 01 11* waste paint and varnish containing organic solvents or other hazardous substances

Uncleaned packaging:**Recommendation:**

Disposal must be made according to official regulations.

Packaging can be reused or recycled after cleaning.

SECTION 14: Transport information

14.1 UN number or ID number	
ADR, IMDG, IATA	UN3082
14.2 UN proper shipping name	
ADR	3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (epoxy resin)
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (epoxy resin), MARINE POLLUTANT
IATA	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (epoxy resin)

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14.3 Transport hazard class(es)	
ADR	
Class	9 (M6) Miscellaneous hazardous substances and articles.
Label	9
IMDG	
Class	9 Miscellaneous hazardous substances and articles.
Label	9
IATA	
Class	9 Miscellaneous hazardous substances and articles.
Label	9
14.4 Packing group ADR, IMDG, IATA	III
14.5 Environmental hazards:	Product contains environmentally hazardous substances: Epoxy Resin (reaction product: bisphenol A-(epichlorhydrin) (number average molecular weight ≤ 700))
Marine pollutant:	Yes
Special marking (ADR):	Symbol (fish and tree) Symbol (fish and tree)
14.6 Special precautions for user	Warning: Miscellaneous hazardous substances and articles.
hazard identification number:	90
EMS Number:	F-A,S-F
Stowage Category	A
14.7 Maritime transport in bulk according to IMO instruments	Not applicable.
Transport/Additional information:	
ADR	
Limited quantities (LQ)	5L
Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
Transport category	3
Tunnel restriction code	(-)
IMDG	
Limited quantities (LQ)	5L
Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml

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UN "Model Regulation":UN 3082 ENVIRONMENTALLY HAZARDOUS
SUBSTANCE, LIQUID, N.O.S. (EPOXY RESIN), 9, III

* SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poisons Act

Regulated explosives precursors

None of the ingredients is listed.

Regulated poisons

None of the ingredients is listed.

Reportable explosives precursors

None of the ingredients is listed.

Reportable poisons

None of the ingredients is listed.

Directive 2012/18/EU

Named dangerous substances - ANNEX I None of the ingredients is listed.

Seveso category E2 Hazardous to the Aquatic Environment

Qualifying quantity (tonnes) for the application of lower-tier requirements 200 t

Qualifying quantity (tonnes) for the application of upper-tier requirements 500 t

REGULATION (EU) 2019/1021 on persistent organic pollutants (POP)

None of the ingredients is listed.

REGULATION (EC) No 1907/2006 ANNEX XVII Conditions of restriction: 3

REGULATION (EU) 2019/1148

Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))

None of the ingredients is listed.

Annex II - REPORTABLE EXPLOSIVES PRECURSORS

None of the ingredients is listed.

15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

* SECTION 16: Other information

This data is based on our present state of knowledge. However, it does not constitute a guarantee for any specific product features and does not establish a legally valid contractual relationship. Delivery specifications are found in the respective Technical Information Sheets.

Relevant phrases

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H360 May damage fertility or the unborn child.

H360F May damage fertility.

H411 Toxic to aquatic life with long lasting effects.

H412 Harmful to aquatic life with long lasting effects.

EUH205 Contains epoxy constituents. May produce an allergic reaction.

Classification according to Regulation (EC) No 1272/2008

Calculation method

On basis of test data

Skin corrosion/irritation

Serious eye damage/irritation

Skin sensitisation

Reproductive toxicity

Hazardous to the aquatic environment - long-term (chronic) aquatic hazard

The classification of the mixture is generally based on the calculation method using substance data according to Regulation (EC) No 1272/2008.

Department issuing data specification sheet: Product Safety department / EHS

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Version number of previous version: 10**Abbreviations and acronyms:**

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Irrit. 2: Serious eye damage/eye irritation – Category 2

Skin Sens. 1: Skin sensitisation – Category 1

Repr. 1A: Reproductive toxicity – Category 1A

Repr. 1B: Reproductive toxicity – Category 1B

Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2

Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3

*** Data compared to the previous version altered.**

This document replaces all previous versions. The information in this safety data sheet corresponds to our current state of knowledge and complies with national and EU legislation. However, the given working conditions of the user are beyond our knowledge and control. The product must not be used for purposes other than those specified in section 1 without written authorization. The user is responsible for compliance with all necessary legal regulations. The information in this safety data sheet describes the safety requirements of our product and does not constitute a guarantee of product properties. We accept no liability for errors in the printed form.