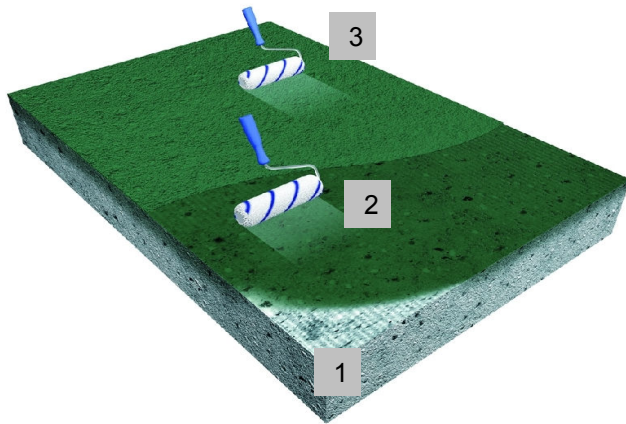




Special High Build Floor Coating

FeRFA Type 3 System
DFT = 400-600 μ



	Light Loads	✓
	Moderate Loads	✓
	Increased Loads	!
	Heavy Loads	✗

1. Surface preparation by suitable mechanical means. Clean floor to minimise oil contamination with Oil and Grease Remover.
2. Application of a suitable selected coloured primer e.g. Epoxy FAS 100 blended with Artico Color (25kg :1.5kg) by roller.
3. Application of top coat of e.g. Epoxyflex Coating PH which can be accelerated to cure more quickly.

System Properties:

- Tolerant of some oil contaminants
- Fast curing
- Solvent free
- Low viscosity
- High film thickness
- Excellent adhesive primer
- Fast application
- Wide colour choice
- Tough
- Easy application

Suitable for Surfaces

Prepared concrete and screeds	
Existing coated surfaces (subject to trial)	
Surfaces prepared by grinding	
Oily surfaces which have been cleaned	
Always conduct a trial area.	





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DFT = 400-600 μ

Item	Operation	Material / m ²
1	<p>Surface Preparation The substrate shall be prepared by suitable means to remove all contaminants and weakness to give a clean, sound load-bearing surface. If over coating an existing finish a trial shall be conducted to assess bond. Clean any oil contamination with Oil and Grease Remover.</p>	
2	<p>Priming The prepared substrate is primed with a suitably selected coloured primer e.g. Epoxy FAS 100 blended with Artico Color at a ratio of 25kg : 1.5kg.</p>	0.35 - 0.5 kg/m ²
3	<p>Coating The primed surface is coated with Epoxyflex Coating PH which can be accelerated to cure to foot traffic in 4 hours @ 20°C.</p>	0.35 kg/m ²

Notes: Application rates and coverage are theoretical and do not allow for surface profile variation, wastage or variation in application technique. In the case of high substrate roughness you should allow for additional levelling material to be used.